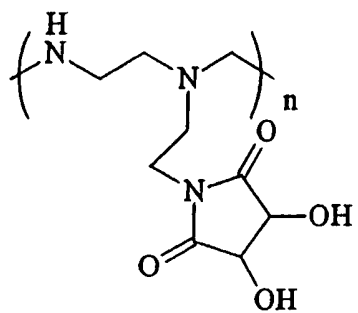
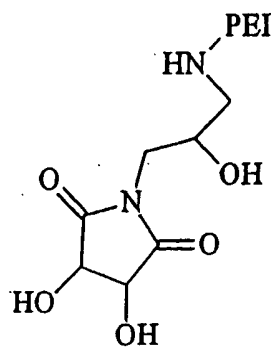


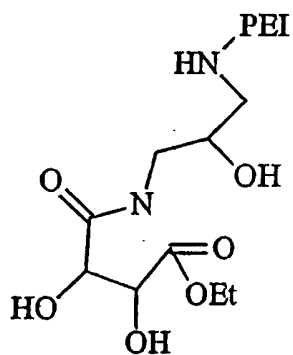
A



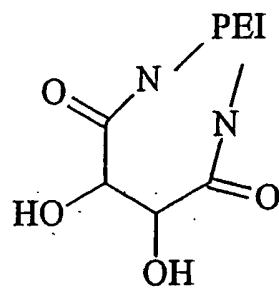
B



C



D



E

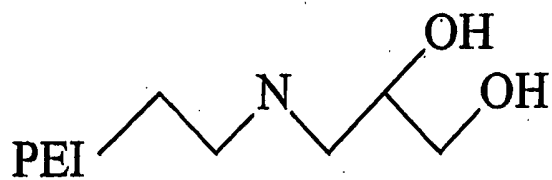


FIGURE 1

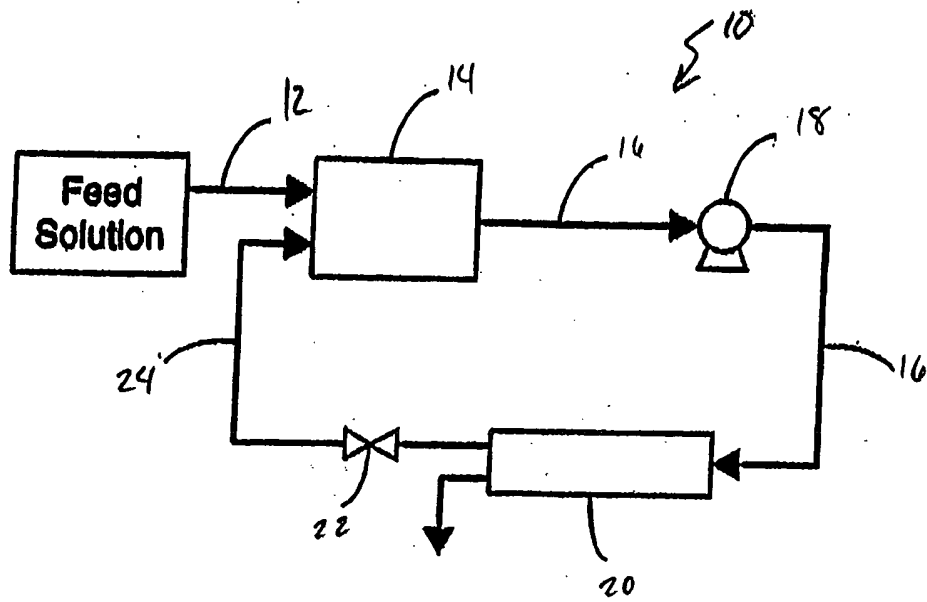


FIGURE 2

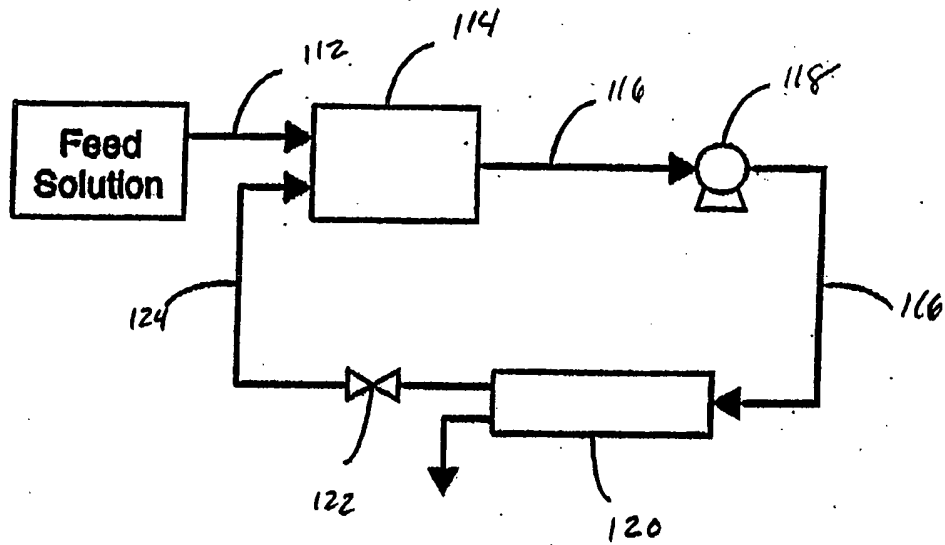


FIGURE 3

FIGURE 4

pH Study of Boron
1% Polymer Solutions; ~100ppm Boron

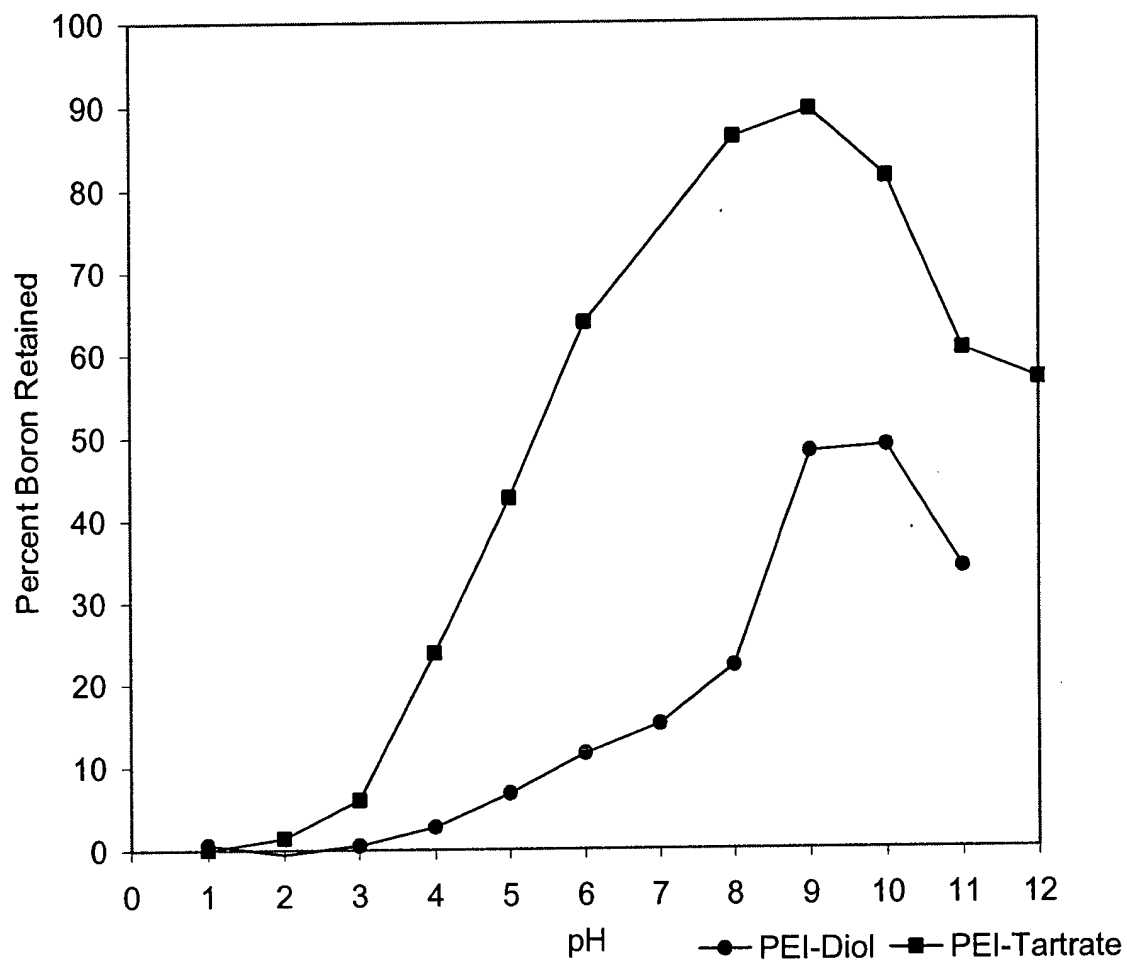


FIGURE 5

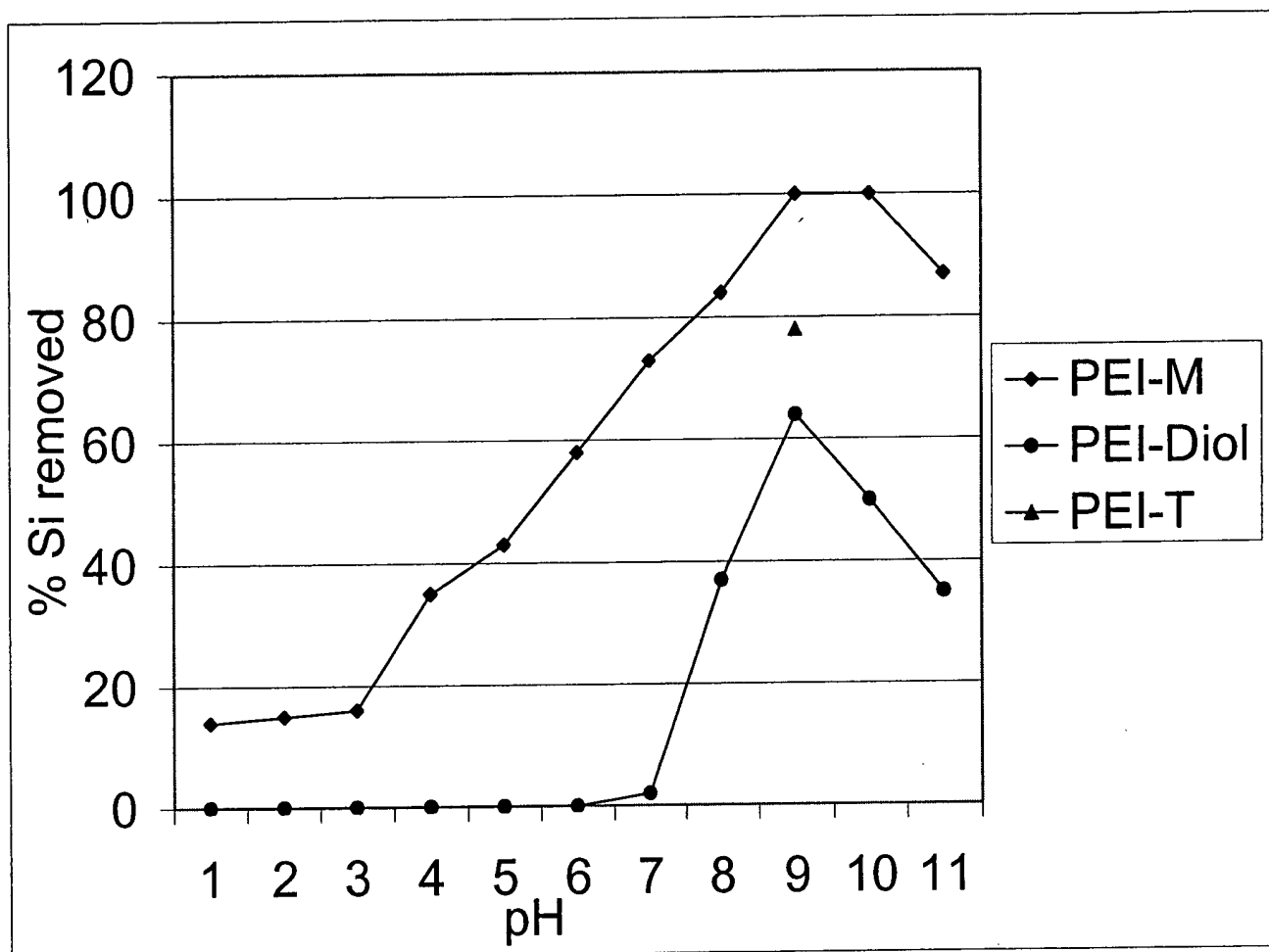


FIGURE 6

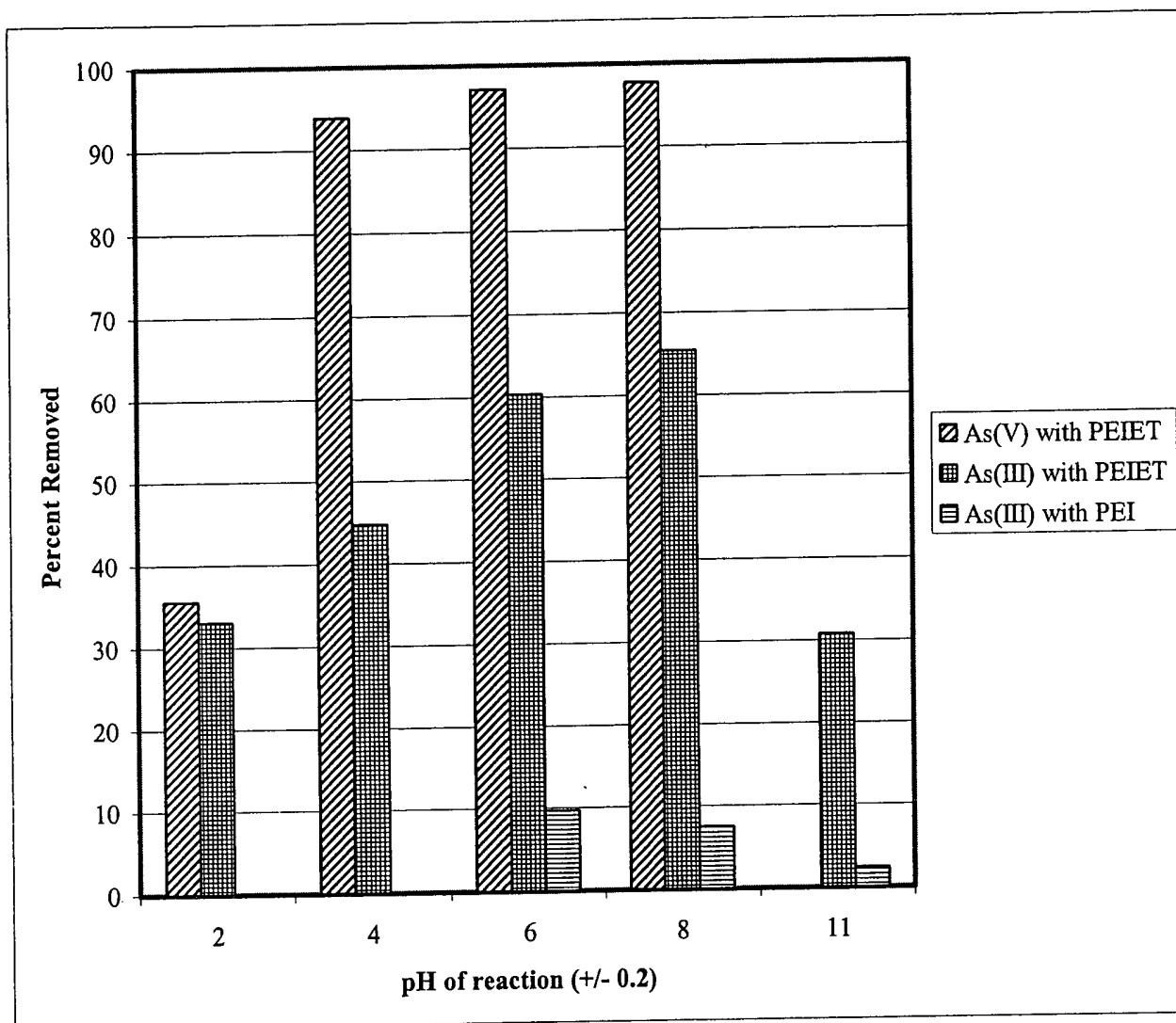


FIGURE 7

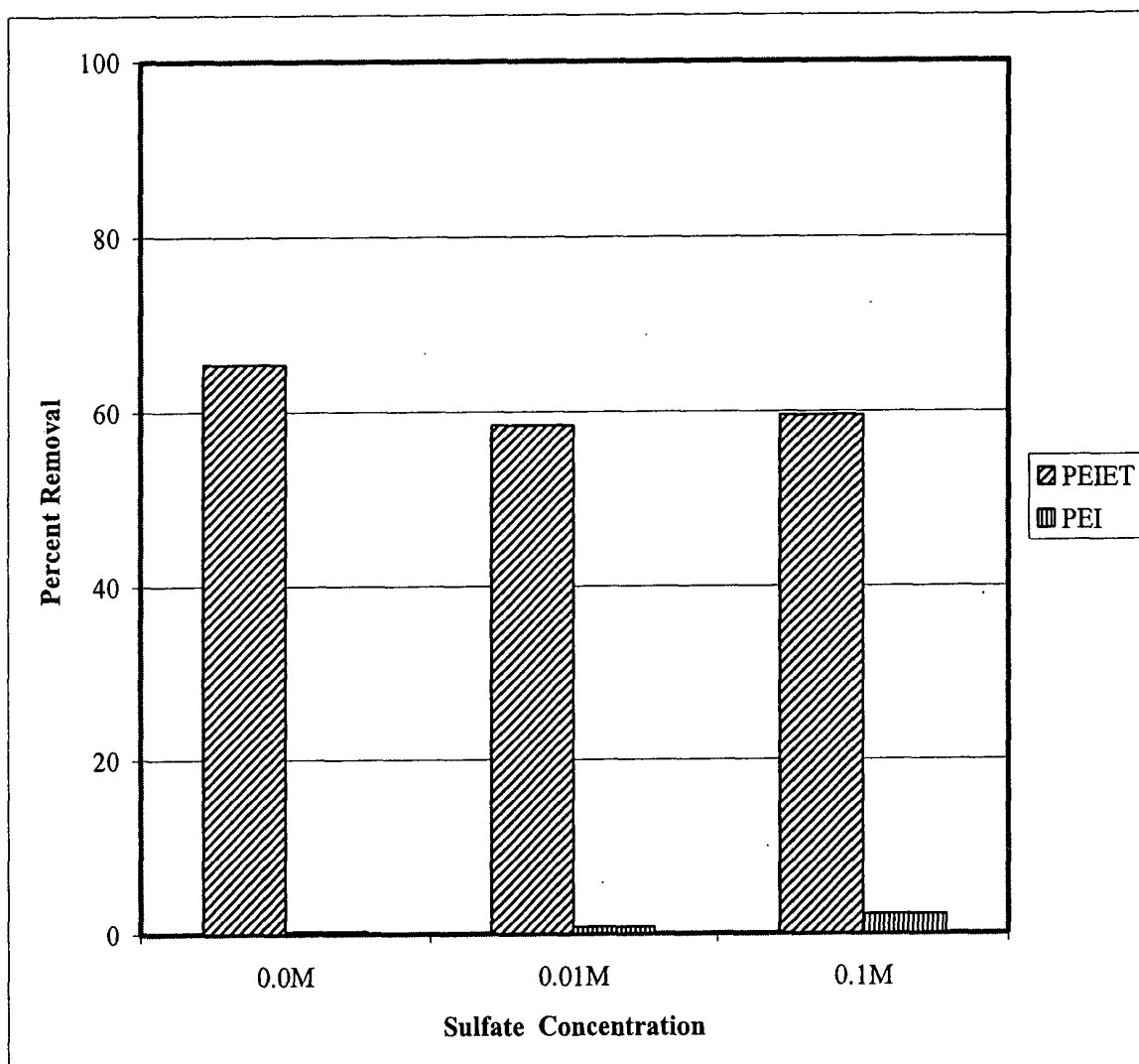


FIGURE 8

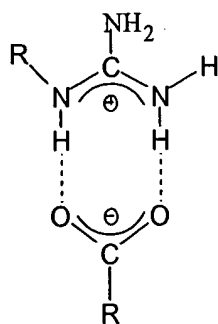
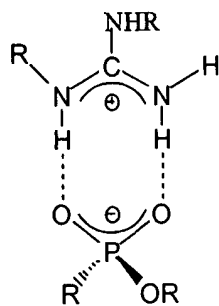


FIGURE 9

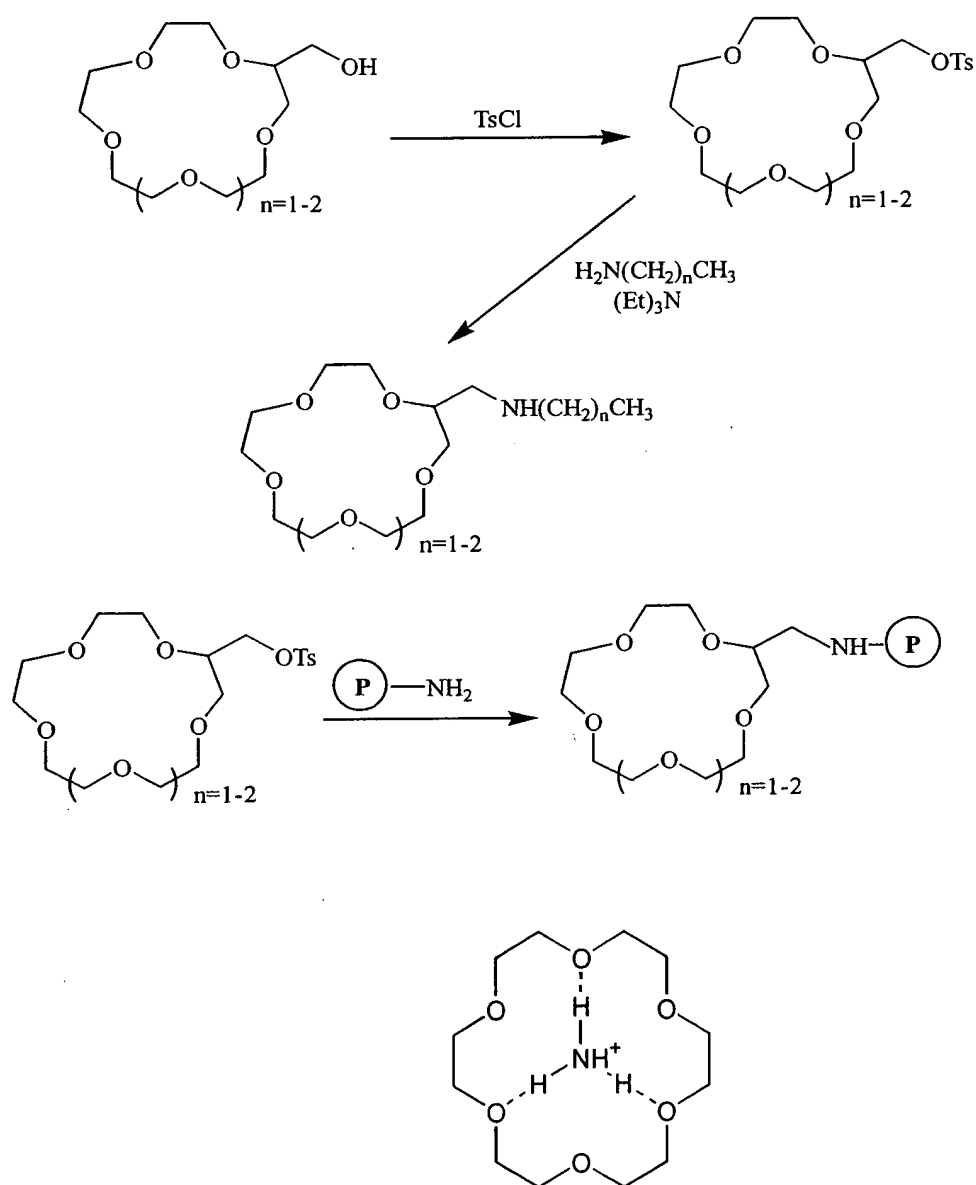


FIGURE 10

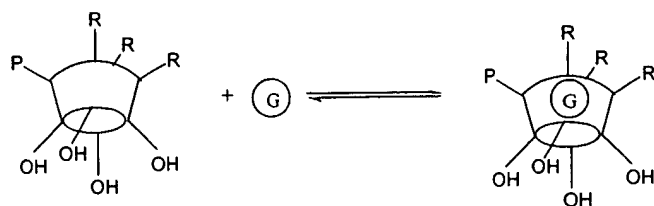


FIGURE 11

